

BEST AVAILABLE COPY

N-TRUCK ATX MEETING MINUTES MARCH 28, 1994 TELEFLEX - TROY

ATTENDEES: JOE BUCCELLATO WAYNE BATES
MATT KLAIS KEVIN MCMAHON
KLAIS MIKE REASONER

I. N-TRUCK ATX

A. GROMMETS

- SINGLE DUROMETER, FLAT STYLE WITH FLAT PLATE FOR BACKING.
- PRINT PROVIDED FROM JOE BUCCELLATO TO MIKE REASONER FOR HOLE/GASKET/GROMMET SHAPE AND HOLE LOCATIONS.
- CHRYSLER TO PROVIDE TYPE OF FASTENER AND DATA TO TELEFLEX.

1. Need to D stnd to 35mm 6/9
make all holes to 20mm
2. make Pkt (flat grommet) 1/4" wide
3. fit need pkt 1/4" part
4. Out stnd
5. Finish proto. cost
6. due 6/5/94
7. make 6/5/94
8. make 6/5/94
9. fit making 1/4" wide

MATRIX (DUE 5.23.94)

1) Insertion/Retention
2) Lash
3) Torque
4) Tensile
5) Cost

B. TERMINALS

- TELEFLEX TO PROVIDE EFFORT TEST INFORMATION ON FLIP FLOP ISOLATED DESIGN (B-VAN ZJ DESIGN).
- COSTS TO BE PROVIDED BY KEVIN MCMAHON.

C. GAUGE PLATE

- TELEFLEX SUPPLIED CHRYSLER SIZING REPORT OF S.I.F. LASH AND SNAP IN EFFORTS.
- GAUGE LENGTHS SUPPLIED TO TELEFLEX FROM COLUMN END.

D. HEAT TESTING

- WIND TUNNEL TESTING UPDATE-JOE BUCCELLATO/CHRYSLER.
- MIKE REASONER TO SUPPLY HEAT DATA REPORT TO CHRYSLER.
- TELEFLEX TO TEST AND PROVIDE HEAT DATA AND PERFORMANCE SPECIFICATION FOR USE OF ADVANTAGE HOSE ON CABLE FOR PROTECTION.

① Review Ø's available
and norm. Good / need it to
assemble / late same or
make of long clips & make
② review mountous location
see stem mountous & make
any supply handling.

E. CABLE STRAND/ROD

- MIKE REASONER TO CALCULATE LENGTH OF CABLES TO KEEP ROD END CRIMPS INSIDE WIPER CAP DURING SHIPPING AND TRAVEL. TO INVESTIGATE USE OF SHIPPING CLIP.

F. CONDUIT

- LENGTHS ESTABLISHED (GAUGE) *PRINTS TO BE UPDATED.
- TRANS. END FROM 142 TO 147.58MM (FROM S.I.F. TO CENTER OF BALL STUD).
- COLUMN END 86.5MM (FROM S.I.F. TO CENTER OF BALL STUD).

G. ISOLATOR/SLIDER ADJUSTMENT

- MIKE REASONER TO INVESTIGATE THE USE OF A THUMB NOTCH ON S.I.F. TO LOCATE AND ORIENTATE LOCK COLLAR AFTER INSTALLATION.
- MIKE REASONER TO INVESTIGATE POSSIBLE ROTATIONAL S.I.F. ON BOTH ENDS OF CABLE TO ALLOW SLIDE AND SNAP ORIENTATION. OTHER GROUPS INSIDE TELEFLEX TO PROVIDE FEEDBACK. ASSEMBLY PLANT FEEDBACK ON DESIGN/MANUFACTURING NEEDED.

Review tool ownership
Pins 22-7308
22-7202
Tool 7.0 & T0133

H. GASKET

- MIKE REASONER TO DEVELOP GASKET MATERIAL.

T 09587
CONFIDENTIAL

* NEXT MEETING 04/11/94 - 10:00 A.M. - TELEFLEX

① NEXT MEETING

③ "X" LEVEL NPL MTG

② DO PR ASAP

④ Contra Windshld
clip + bracket
down for rear window

in Van Wear - Set
meeting w/ Bogen Miles
- Fasten. - Gr
or Fr

ER 46